

HIGH BUILD ACRYLIC SYSTEM

HIGH-BUILD ACRYLIC COPOLYMER SYSTEM is designed to give ultimate performance and protection when compared to paint and elastomeric coatings. This system will bridge hairline cracks, provide optimal tensile strength, flexibility, and toughness that far exceed conventional paint systems. The structure of this system provides a shield to reduce dirt pickup that is associated with elastomerics. HIGH-BUILD will allow moisture vapor to escape from dwellings which is a major cause of low PVC elastomerics and alkyd coating failures.

- **1. RECOMMENDED USES:** To be used as a finish for wood, trim, doors, shutters, fascia, primed steel, aluminum, galvanized iron, vinyl siding, and masonry surfaces.
- **2. LIMITATIONS:** Do not paint over chalk, dust, dirt, grease, mildew, or rusty surfaces. Apply only when the atmospheric temperature and surface temperature will remain above 50°F, and not in foggy or rainy weather. Avoid using in direct sunlight above 95°F.

3. RECOMMENDED PRIMERS:

- A. Wood: 250 Bondaplex Acrylic Primer.
- B. Steel: #76, 78, 9072 & 9074-66 Metal Primers.
- C. Aluminum: #76 Metal Primer & 8900 DTM Primer
- D. Galvanized: 250 Bondaplex Primer.E. Concrete Block: 650 Block Filler
- **4. COLOR:** 1400 custom colors.
- 5. TECHNICAL DATA:

DRYING TIME: @ 77°F - 50 % RH

30 min.- TO THE TOUCH

6 - 8 hr. - TO RECOAT

GLOSS: 8 - 12 @ 600
COVERAGE: 90 SQ. FT. @ 8 MIL DFT
VISCOSITY: 105 - 115 KU
VEHICLE TYPE: Acrylic Copolymer Complex
SOLIDS BY VOLUME: 45 ± 2.0%
WEIGHT PER GALLON: 11.49 LB. ± 2.0%
FLASH POINT: N/A°F
VOC: 70 g/l

- **6. SURFACE PREPARATION:** Surface must be dry and free of chalk, dirt, grease, oil and mildew.
- **7. MIXING:** One component. Stir thoroughly in a lifting motion before using. Box all the same color together to assure uniformity.

8. THINNING: Water if necessary

9. SHELF LIFE: 12 Months

10. CLEAN-UP: Warm soapy water.

- **11. RECOMMENDED APPLICATION:** Spray with a 15, 17, or 18 thousands airless tip. Spray in a cross-hatch motion, backroll if necessary. Brushing may required slight thinning to allow uniform flow and leveling.
- 12. CAUTION: PROTECT FROM FREEZING: VAPOR MAYBE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE, ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.

NOTE: ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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