

## 41330 ACRYLIC PRE-CATALYZED WATER BORNE EPOXY

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Acrylic Pre-Catalyzed Water Borne Epoxy is a single component, water reducible coating. Designed for use in commercial and institutional areas where low odor and no-shutdown maintenance is required. Acrylic Pre-Catalyzed Water Borne Epoxy has excellent abrasion, scrub and satin resistance. It may be used over a wide variety of surfaces. Provides superior adhesion to alkyd enamel.

**1. RECOMMENDED USES:** Excellent for use over primed, or previously painted metal including galvanized; primed or previously painted wood, wallboard, plaster, concrete, brick and concrete block. Use on walls, doors and wood trim.

2. LIMITATIONS: Do not paint over chalk, dust, dirt, grease, mildew or rusty surfaces. Apply only when the atmospheric temperature and surface temperature will remain above 50°F, and not in foggy or rainy weather. Avoid using in direct sunlight above 95°F.

- 3. RECOMMENDED PRIMERS:
- A. Wood: 250 Bondaplex Acrylic Primer or 180 Enamel Undercoat (Alkyd).
- B. Drywall: 690 Vinyl Emulsion Primer, Clean 5690 Premium Vinyl Emulsion Primer, 3590 High Build Primer / Surfacer.
- C. Masonry: 690 Vinyl Emulsion Primer.
- D. Concrete Block: 3550 HD Block Filler/650 Block Filler, Clean 5550 Heavy Duty Vinyl Block Filler Zero VOC.
- E. Steel: # 76, 78, 9072, 9074-66 Metal Primers.
- F. Aluminum: #76 Metal Primer & 8900 DTM Primer.
- G. Galvanized: 250 Bondaplex or 690 Vinyl Emulsion Primer or 4000 Water Borne Semi-Gloss Enamel, Clean 5690 Premium Vinyl Emulsion Primer.
- 4. COLOR: White & Custom colors.

## 5. TECHNICAL DATA:

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DRYING TIME:	@ 77°F , 50% RH
	1 - 2 hr TO THE TOUCH
	4 - 6 hr TO RECOAT
FINISH:	Gloss - Semi-Gloss - Eggshell
COVERAGE:	337 SQ. FT. @ 1.75 MIL DFT
VISCOSITY:	95-100 KU
VEHICLE TYPE:	Acrylic
SOLIDS BY VOLUME:	: 36.83 ± 2.0%
WEIGHT PER GALLO	<b>DN:</b> 10.33 LB. ± 2.0%
FLASH POINT:	N/A°F
VOC:	106 g/l

<b>j</b> .	PERFORMANCE DATA:	
	WET ADHESION, ALKYD, 24 HOURS	
	ASTM D-6900	
	25% REMOVED	
	50% REMOVED	
	75% REMOVED	
	100% REMOVED	0%
	% REMOVED, 1000 CYCLES	
	BLISTERING, 24 HRS	
	ASTM D-714	
	GLOSS ALKYD	10
	ADHESION, 1WK, ASTM D-3359	
	GLOSS ALKYD	5A
	ALUMINUM	5A

## 7. STAIN REMOVAL PROPERTIES:

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M D-4828	
STAIN RESISTANCE:	
GRAPE JUICE	9
BETA DINE	10
STAIN REMOVAL:	
KIDS PAINT	
RED	9
GREEN	10
BLUE	9
WASHABLE MARKERS	
RED	10
GREEN	10
BLUE	10
COLORED PENCIL	
RED	10
GREEN	10
BLUE	10

**8. SURFACE PREPARATION:** Surface must be dry and free of chalk, dirt, grease, oil and mildew. Lightly sand glossy surfaces and remove dust before painting.

**9. MIXING RATIO:** One component. Stir thoroughly in a lifting motion before using.

- 10. THINNING: Water if necessary
- 11. SHELF LIFE: 12 Months
- 12. CLEAN-UP: Warm soapy water.

**13. CAUTION:** PROTECT FROM FREEZING: VAPOR MAYBE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE, ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.

**NOTE:** ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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