

4000 WATER BORNE SEMI-GLOSS ENAMEL

An extremely durable, water borne 100% modified acrylic enamel, which provides superior adhesion to alkyd enamel surfaces. For use on most interior surfaces where maximum durability is desired. Also, can be used for select exterior applications.

- 1. **RECOMMENDED USES:** Excellent for use over primed, or previously painted metal including galvanized; primed or previously painted wood, wallboard, plaster, concrete, brick, and concrete block. Use on walls, doors, and wood trim.
- **2. LIMITATIONS:** Do not paint over chalk, dust, dirt, grease, mildew, or rusty surfaces. Apply only when the atmospheric temperature and surface temperature will remain above 50°F, and not in foggy or rainy weather. Avoid using in direct sunlight above 95°F.

3. RECOMMENDED PRIMERS:

- A. Wood: 250 Bondaplex Acrylic Primer; 180 Enamel Undercoat (Alkyd).
- B. Drywall: 690 Vinyl Emulsion Primer; Clean 5690 Premium Vinyl Emulsion Primer; 3590 High Build Primer/Surfacer.
- C. Masonry: 690 Vinyl Emulsion Primer.
- D. Concrete Block: 3550 HD Block Filler/650 Block Filler; Clean 5550 Heavy Duty Vinyl Block Filler Zero VOC.
- E. Steel: #76, 78, 9072 & 9074-66 Metal Primers.
- F. Aluminum: #76 Metal Primer & 8900 DTM Primer.
- G. Galvanized: 250 Bondaplex; 690 Vinyl Emulsion Primer; 4000 Water Borne Semi-Gloss Enamel; Clean 5690 Premium Vinyl Emulsion Primer.
- 4. COLOR: White & Custom Colors
- 5. TECHNICAL DATA:

DRYING TIME: @ 77°F, 50% RH

1-2 hr. - TO THE TOUCH

4-6 hr. - TO RECOAT

FINISH: Semi-gloss COVERAGE: 337 SQ. FT. @ 1.75 MIL DFT VISCOSITY: 95-100 KU VEHICLE TYPE: Acrylic SOLIDS BY VOLUME: 36.83 $\pm 2.0\%$ WEIGHT PER GALLON: 10.33 LB. $\pm 2.0\%$ FLASH POINT: N/A°F VOC: 106 g/I

- **6. SURFACE PREPARATION:** Surface must be dry and free of chalk, dirt, grease, peeling or flaking paint, oil, mildew and rust
- **7. MIXING:** One component. Stir thoroughly in a lifting motion before using.
- 8. THINNING: Water if necessary
- **9. SHELF LIFE:** 12 Months
- 10. CLEAN-UP: Warm soapy water.
- 11. CAUTION: PROTECT FROM FREEZING: VAPOR MAYBE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE, ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.

NOTE: ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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