

IMFLO Alkyd Gloss Industrial Enamel is a high quality coating designed to meet the demanding needs of both the consumer and professionals. It has been designed for all tough interior and exterior applications.

1. RECOMMENDED USES: To be used as a finish paint for wood, trim, doors, shutters, metal fixtures, primed steel, aluminum, galvanized iron, and masonry surfaces.

2. LIMITATIONS: Do not paint over chalk, dust, dirt, grease, mildew, rusty, glossy or unsealed surfaces. Apply only when the atmospheric temperature and surface temperature will remain above 50°F.

3. RECOMMENDED PRIMERS:

- A. Drywall: 690 Premium Vinyl Emulsion Primer, Clean 5690 Premium Vinyl Emulsion Primer, 3590 High Build Primer/Surfacer.
- B. Plaster: 180 Premium Enamel Undercoat(Alkyd), 690 Premium Vinyl Emulsion Primer, Clean 5690 Premium Vinyl Emulsion Primer, 3590 High Build Primer/Surfacer.
- C. Wood: 250 Bondaplex Acrylic Primer, 180 Premium Enamel Undercoat(Alkyd), 690 Premium Vinyl Emulsion Primer, Clean 5690 Premium Vinyl Emulsion Primer.
- D. Masonry: 690 Premium Vinyl Emulsion Primer.
- E. Concrete Block: 3550 HD Block Filler, 650 Block Filler, Clean 5550 Heavy Duty Vinyl Block Filler Zero VOC.
- F. Steel: # 76, 78, 9072 & 9074-66 Metal Primers.
- G. Aluminum: #76 Metal Primer & 8900 DTM Primer
- H. Galvanized: 250 Bondaplex Acrylic Primer, 690 Premium Vinyl Emulsion Primer.

4. COLOR: 1400 custom colors & Safety Colors.

5. TECHNICAL DATA:

Drying Time: @ 77°F @ 50% RH
2 - 4 hrs.- TO TOUCH
24 hrs. - TO RECOAT

Finish: High Gloss

Coverage: 425 SQ. Ft. @ 1 MIL DFT

Viscosity:77 KU

Vehicle Type: Alkyd

Solids By Volume: 43.93 ± 2.0%

Weight Per Gallon: 9.35 LB ± 2.0%

Flash Point: 104°F
VOC: 439 g/l

6. SURFACE PREPARATION: Surface must be dry and free of chalk, dirt, grease, oil and mildew. Lightly sand all glossy surfaces to provide an anchor profile for the new paint to adhere to.

7. MIXING: One component. Stir thoroughly in a lifting motion before using.

8. THINNING: Water if necessary.

9. SHELF LIFE: 12 Months

10. CLEAN-UP: Mineral spirits

11. CAUTION: PROTECT FROM FREEZING: VAPOR MAY BE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. **IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.**

NOTE: ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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