

A fast drying shop coat metal primer and/or finish designed to be lead & chromate free. Formulated for use in normal and light industrial environments. It dries to a hard finish that will take hard gloss enamel top coats without the danger of alligating or cracking.

1. RECOMMENDED USES: To be used as a shop primer or field primer for structural or miscellaneous steel, galvanized metal, tanks, and machinery. As a top coat, eggshell finish has good rust and moisture resistance.

2. LIMITATIONS: Do not paint over chalk, dust, dirt, grease, mildew, or rusty surfaces. Apply only when the atmospheric temperature and surface temperature will remain above 500 F, and not in foggy or rainy weather. Avoid using in direct sunlight above 950 F.

3. RECOMMENDED PRIMERS: 860 Imflo Industrial Enamel, 8600 Waterbourne Enamel, 1300 Acrylic Epoxy, and other conventional topcoats.

4. COLOR: Red Oxide

5. TECHNICAL DATA:

Drying Time: @ 770°F
15 mins. - TO THE TOUCH
2 - 4 hrs. - TO RECOAT

Finish: Low Lustre

Coverage: 727 SQ. Ft. @ 1.0 MIL DFT

Viscosity: 60-65 KU

Vehicle Type: Acrylic Resin

Solids By Volume: 45.0 + 2.0%

Weight Per Gallon: 10.00 LB + 2.0%

Flash Point: N/A 0°F

VOC: 35 g/l

6. SURFACE PREPARATION: Surface must be dry and free of chalk, dirt, grease, oil and mildew. Remove loose rust or mill scale. Hand tool cleaning (SSPC-SP 2) or power tool cleaning (SSPC-SP 3) preferred..

7. MIXING: One component. Stir thoroughly in a lifting motion before using.

8. THINNING: Water if necessary

9. SHELF LIFE: 12 Months

10. CLEAN-UP: Warm soapy water.

11. CAUTION: PROTECT FROM FREEZING: VAPOR MAY BE HARMFUL. BREATHING OF VAPOR MAY CAUSE RESPIRATORY IRRITATION. USE ONLY WITH ADEQUATE VENTILATION. CAUSES EYE IRRITATION. DO NOT TAKE INTERNALLY. IN CASE OF SPILLAGE ABSORB AND DISPOSE OF ACCORDING TO LOCAL REGULATIONS. KEEP OUT OF REACH OF CHILDREN.

FIRST AID: IN CASE OF SKIN CONTACT, FLUSH WITH PLENTY OF WATER; FOR EYES, FLUSH WITH RUNNING WATER FOR 15 MINUTES AND GET MEDICAL ATTENTION. IF EFFECTED BY INHALATION, MOVE TO FRESH AIR. **IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY. DO NOT INDUCE VOMITING.**

NOTE: ALL TECHNICAL ADVICE, RECOMMENDATIONS AND SERVICES RENDERED BY THE SELLER IS GRATIS. SELLER ASSUMES NO LIABILITY WHATSOEVER FOR THE ACCURACY OR COMPLETENESS OF THE INFORMATION CONTAINED HEREIN. ANY INFORMATION CONTAINED HEREIN IS BELIEVED BY THE SELLER TO BE RELIABLE AND INTENDED FOR THE USES BY PERSONS HAVING SKILL AND KNOW-HOW, AT THEIR DISCRETION AND RISK. FINAL DETERMINATION OF THE SUITABILITY FOR THE USE CONTEMPLATED AND THE MANNER OF USE IS THE SOLE RESPONSIBILITY OF THE USER.

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